

JET-TRANS® IRON MAN™ Heat Transfer Paper

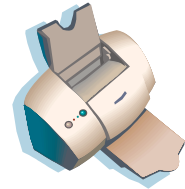
JET-TRANS® IRON MAN™ Heat Transfer Papers are designed for ink jet printers to transfer photos and images to T-shirts, sweatshirts, mousepads, puzzles, and leather goods. Choose garments that have a tight weave. This is particularly important when transferring to sweatshirts. Product is suitable for home use and can be transferred with a hand iron.

PRINTING

1. Mirror the image.
2. Print on the coated side of the paper.
3. Trim away the unprinted areas of the transfer if desired

TRANSFERRING
Using A Commercial Heat Press

1. Place the transfer on top of the garment with the image side down.
Press:
30 seconds to 3 minutes at 375°F using medium pressure
2. Remove the paper when cool.
3. Hand ironing instructions are on the reverse side.



INK JET
Suitable for
All Inkjet Printers



**WHITE and
LIGHT COLOR**



HAND IRON
Instructions on Reverse

WASHING INSTRUCTIONS

Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach. Dry on low heat setting. Do not iron directly on the transferred area.

STORAGE AND HANDLING OF JET-TRANS® IRON MAN™ Heat Transfer Papers

Store JET-TRANS® IRON MAN™ Heat Transfer Papers in a cool, dry area and do not remove from carton or poly bag until you are ready to use.

Refer to www.technicalproducts.com/heattransfer for information on our entire line of heat transfer products.

| | |
|-------------------|------------|
| HEAT PRESS | |
| TEMPERATURE | 375° |
| PRESSURE | Medium |
| TIME | 30 seconds |

IMPORTANT

We thoroughly test each of our products on various substrates using different transfer equipment (including many different home irons). However, it is impossible for us to duplicate all variables using all substrates and transfer equipment. Therefore, it is essential that you test the paper prior to production using your equipment, methods, and substrate material. Heat presses vary in accuracy. Conduct tests to determine the best time and temperature to use with your equipment. Please keep in mind that the Seller's and Manufacturer's maximum obligation shall be to replace any paper that has proven to be defective. Neither the Seller nor the Manufacturer shall be liable for any injury, direct or consequential, arising out of the use of, or inability to use this paper.

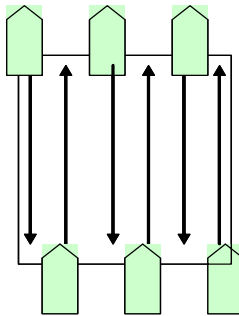
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IRONING INSTRUCTIONS

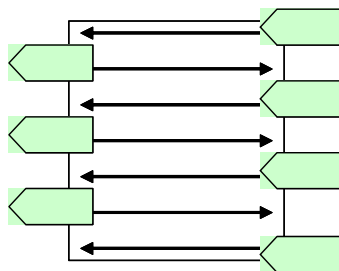
1. Preheat iron to highest setting. Do not use steam. (Empty all water.)
2. Iron on a very smooth hard surface that is waist level or below. Do not use an ironing board. Place a pillowcase on the surface and iron the pillowcase to remove any wrinkles.
3. Put the garment on the center of the pillowcase and iron it to remove wrinkles.
4. Place the transfer with the image side down in the center of the garment.
5. Hand ironing is recommended only for T-shirts and light-weight fabrics.

Full Sheet Transfer

1. Using 2 hands, firmly slide the iron up and down as shown in the diagram. In 90 seconds, make enough passes to completely iron the shirt 2 times. The iron should be halfway off the edge when the edges are ironed.



2. Using 2 hands, firmly slide the iron side to side as shown in the diagram. In 90 seconds, make enough passes to completely iron the shirt 2 times including all edges. The iron should be halfway off the edge when the edges are ironed.



3. For smaller transfer one-half sheet or less, the ironing time is reduced to 1.5 minutes total. If transfer area is smaller than the iron, iron for 30 seconds with heavy pressure.

Paper Removal (Cold Peel)

Allow transfer to cool for approximately 2 minutes and remove paper.