

INKJET PRINTER



JET-OPAQUE® II HEAT TRANSFER PAPER

Product #9754P0

Designed for the inkjet heat transfer printing of **photos and images to dark colored T-shirts, sweatshirts, mouse pads, puzzles and leather goods.**

This product can be die-cut or kiss-cut and moved with tape.

RECOMMENDATIONS

Product #	Fabric Color	Hot Peel	Warm Peel	Cold Peel	Hand Iron
9754P0	Dark			✓	✓

COMMERCIAL PRESS INSTRUCTIONS

PRINTING INSTRUCTIONS:

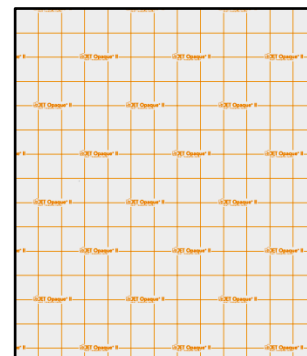
1. Print image right reading on the coated side of the paper.
2. Trim away the unprinted areas of the transfer.
3. Peel the paper backing from the transfer film.

PRE-TRANSFERRING INSTRUCTIONS:

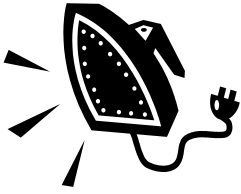
1. Prepare the substrate by ensuring the surface is clean, dry and wrinkle free.

TRANSFERRING INSTRUCTIONS:

1. Place the Heat Transfer Paper on top of garment with image facing up (right reading to you).
2. Completely cover the image with ironing sheet.
3. Cover ironing sheet with a spare piece of cloth.
4. Press **30 seconds @ 350°F** using **medium/heavy** pressure.
5. Peel away ironing sheet once **cold** in a smooth even motion.



WASHING INSTRUCTIONS: Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach. Dry on low-heat setting. Do not iron directly on the transferred area. **IMPORTANT:** Heat presses vary in accuracy. The sellers and manufactures maximum obligation shall be to replace any paper that has proven to be defective.



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HAND IRONING INSTRUCTIONS
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PRINTING INSTRUCTIONS:

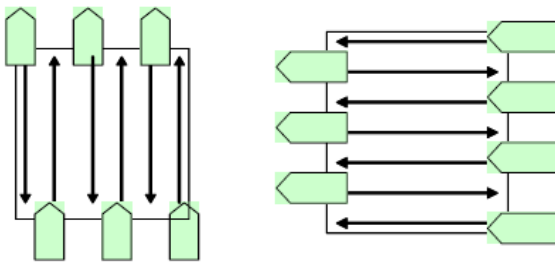
1. Print right reading image on the coated side of the paper (NO mirroring/reversing of the image).
2. Trim away the unprinted areas of the transfer.
3. Peel the paper backing from the transfer film.

PRE-TRANSFERRING INSTRUCTIONS:

1. Preheat iron to highest setting – do NOT use steam (empty all water).
2. Iron on a SMOOTH HARD surface; do NOT use an ironing board.
3. Place a pillowcase on the surface and iron the pillowcase removing any wrinkles.
4. Place substrate on pillowcase and iron it to remove wrinkles.

TRANSFERRING INSTRUCTIONS:

1. Place image on top of garment with image facing up (right reading to you).
2. Completely cover the image with ironing sheet.
3. Using 2 hands, using heavy pressure slide the iron up and down (vertically) over the entire image for 90 seconds, then repeat going from left to right (horizontally) for 90 seconds.



4. Peel the ironing sheet off the image approximately 2 minutes after completion of ironing.

*for smaller transfers one-half or less, the ironing time is reduced to ironing vertically 45 seconds and horizontally 45 seconds. If the transfer area is smaller than the iron, iron for 30 seconds with heavy pressure.

WASHING INSTRUCTIONS: Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach. Dry on low-heat setting. Do not iron directly on the transferred area. **IMPORTANT:** Heat presses vary in accuracy. The sellers and manufactures maximum obligation shall be to replace any paper that has proven to be defective.