

**IRON MAN™ Dark - OffSet**  
**Product #9825P0**  
**HAND IRONING INSTRUCTIONS**

Designed for high volume. **Cotton, poly or cotton blend.** Long wash durability. They are shelf stable and can be printed for application by the consumer with a hand iron. They can also be heat pressed for commercial production.

Product #	Fabric Color	Hot Peel	Warm Peel	Cold Peel	Hand Iron
9825P0	Dark			✓	✓

**PRINTING INSTRUCTIONS:**

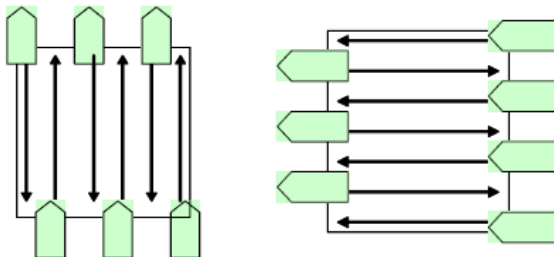
1. Print image right reading on the coated side of the paper.
2. Trim away the unprinted areas of the transfer (peel backer paper off).

**PRE-TRANSFERRING INSTRUCTIONS:**

1. Preheat iron to highest setting – do NOT use steam (empty all water).
2. Iron on a SMOOTH HARD surface; do NOT use an ironing board.
3. Place a pillowcase on the surface and iron the pillowcase removing any wrinkles.
4. Place substrate on pillowcase and iron it to remove wrinkles.

**TRANSFERRING INSTRUCTIONS:**

1. Place image on top of garment with image facing you. Cover with ironing sheet/parchment paper.
2. Using 2 hands, using heavy pressure slide the iron up and down (vertically) over the entire image for 90 seconds, then repeat going from left to right (horizontally) for 90 seconds.



3. Peel the ironing sheet off the image approximately 2 minutes after completion of ironing.

\*for smaller transfers one-half or less, the ironing time is reduced to ironing vertically 45 seconds and horizontally 45 seconds. If the transfer area is smaller than the iron, iron for 30 seconds with heavy pressure.

**WASHING INSTRUCTIONS:** Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach. Dry on low-heat setting. Do not iron directly on the transferred area. **IMPORTANT:** Heat presses vary in accuracy. The sellers and manufactures maximum obligation shall be to replace any paper that has proven to be defective.